# **FX-9707** Heavy-duty soldering iron





Handpiece (FX-9707), Iron holder (FH-220, with cleaning sponge and wire), Instruction manual

FX9707-811

### FX9707-81

Handpiece (FX-9707), Instruction manual

## ■ Specifications

Model No.	FX-9707
Power consumption	200 W (24V)
Temperature range	50 to 500°C
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	222 mm (with T53-D24 tip)
Weight (w/o.cord)	41 a (with T53-D24 tip)

# FX-9708 Heavy-duty N<sub>2</sub> soldering iron





## FX9708-81

Handpiece (FX-9708), Instruction manual

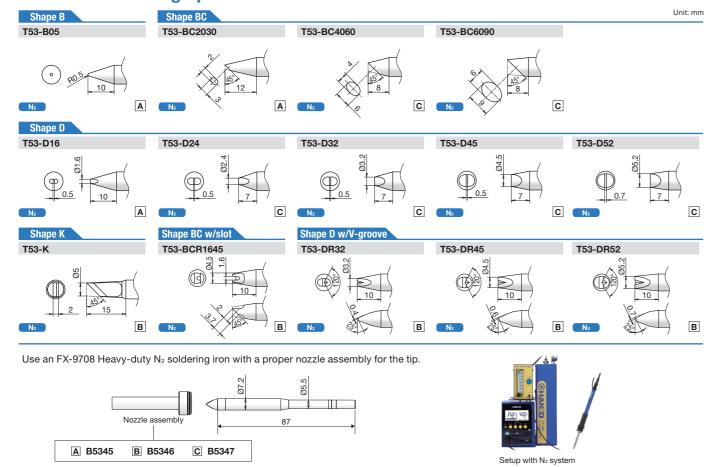
# FX9708-811

Handpiece (FX-9708), Iron holder (FH-220, with cleaning sponge and wire), Instruction manual

#### ■ Specifications

Model No.	FX-9708
Power consumption	200 W (24V)
Temperature range	50 to 500°C
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	231 mm (with T53-D24 tip)
Weight (w/o cord)	54 g (with T53-D24 tip and nozzle assembly C)

## T53 series soldering tip



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# Combination table for station, handpiece, iron holder, and soldering tip



# FX-971 100 W 1-port station



#### **FX-971**

Station, Handpiece (FX-9701), Iron holder (FH-215, with cleaning sponge and wire), USB cable, Power cord, Instruction manual

The dedicated software is available for download on HAKKO website.

#### ■ Specifications

Model No.	FX-971
Power consumption	100 W
Temperature range	50 to 450°C
Temperature stability	±3°C (At idle temperature)

#### Station

Output	AC 24 V
Dimensions	When tilted: 93 (W) x 126 (H) x 133 (D) mm When not tilted: 93 (W) x 126 (H) x 123 (D) mm
Weight	1.2 kg

#### Handpiece

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Power consumption	95 W (24V)
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	206 mm (with T39-D24 tip)
Weight (w/o cord)	31 g (with T39-D24 tip)

# FX-972 200 W 2-port station



#### FY\_079

Station, Handpiece (FX-9701), Iron holder (FH-215, with cleaning sponge and wire), Color band [qty 2], USB cable, Power cord, Instruction manual

The dedicated software is available for download on HAKKO website.

#### ■ Specifications

Model No.	FX-972
Power consumption	200 W
	50 to 450°C
Temperature range	With heavy-duty soldering iron connected: 50 to 500°C
	±3°C (At idle temperature)
Temperature stability	With heavy-duty soldering iron connected: ±5°C (At idle temperature)

#### Station

Output	AC 24 V
Dimensions	When tilted: 126 (W) x 151 (H) x 149 (D) mm When not tilted: 126 (W) x 151 (H) x 136 (D) mm
Weight	2.8 kg

#### Handpiece

Power consumption	95 W (24V)
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	206 mm (with T39-D24 tip)
Weight (w/o cord)	31 g (with T39-D24 tip)

# FX-9701 Soldering iron



# FX9701-81 Handpiece (FX-9701)

# Tip not included

# FX9701-811

Handpiece (FX-9701), Iron holder (FH-215, with cleaning sponge and wire)

#### ■ Specifications

Model No.	FX-9701
Power consumption	95 W (24V)
Temperature range	50 to 450°C
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	206 mm (with T39-D24 tip)
Weight (w/o cord)	31 g (with T39-D24 tip)

# FX-9702 N<sub>2</sub> soldering iron





## FX9702-81

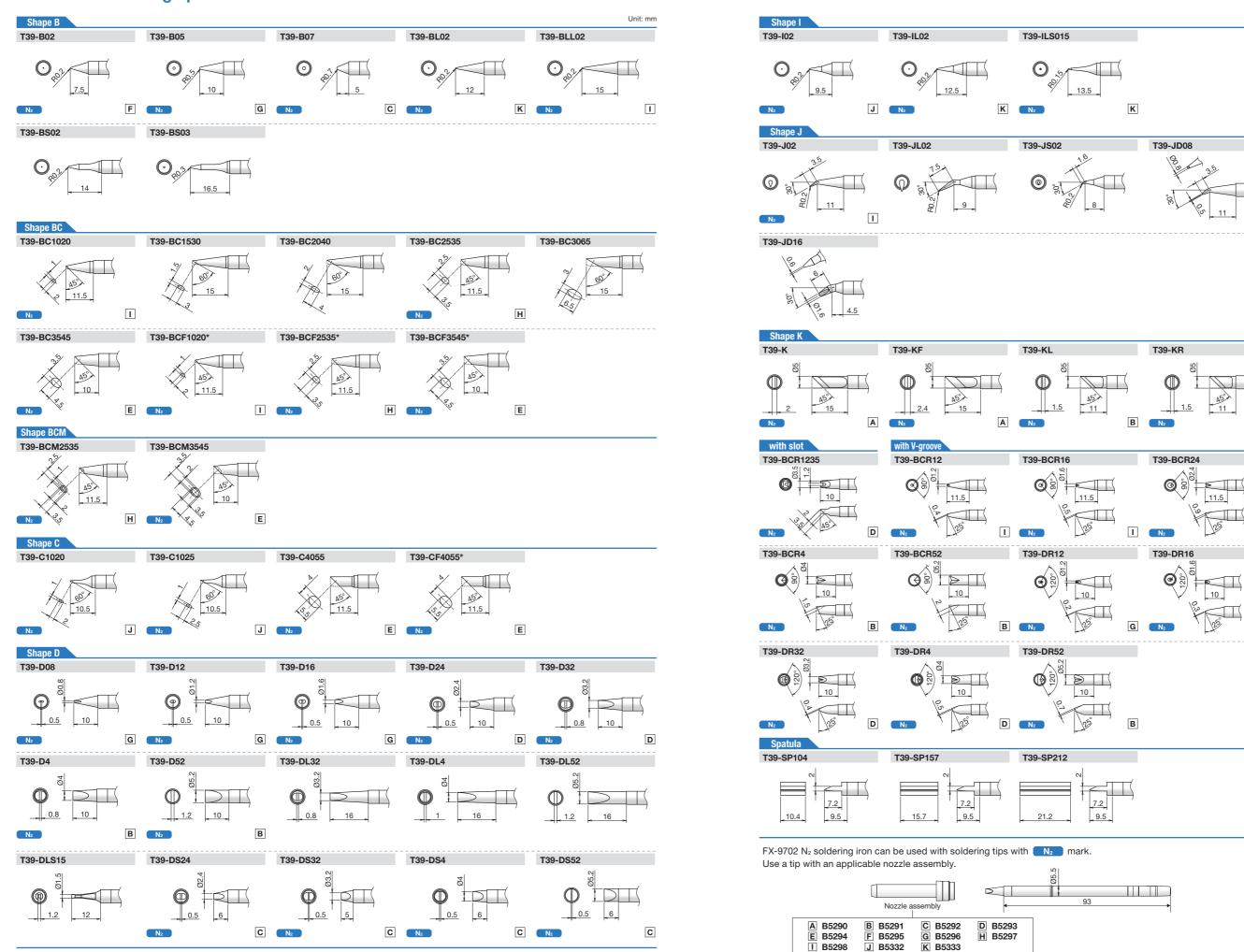
Handpiece (FX-9702), Instruction manual

FX9702-811 Handpiece (FX-9702), Iron holder (FH-215, with cleaning sponge and wire), Instruction manual

## ■ Specifications

Model No.	FX-9702
Power consumption	95 W (24V)
Temperature range	50 to 450°C
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	227 mm (with T39-D24 tip)
Weight (w/o.cord)	49 g (with T39-D24 tip and nozzle assembly D)

## T39 series soldering tip



\*Pre-tinned on cut surface only

Setup with N2 system

T39-JD14

# FX-9703 Micro soldering iron





Handpiece (FX-9703), Iron holder (FH-215, with cleaning sponge and brush), Instruction manual

FX9703-811

FX9703-81

Handpiece (FX-9703), Instruction manual

#### ■ Specifications

FX-9703
70 W (24V)
50 to 450°C
< 2 Ω
< 2 mV
Composite heater
1.2 m
174 mm (with T50-D1 tip)
15 g (with T50-D1 tip)

# FX-9704 Micro N<sub>2</sub> soldering iron





FX9704-81

Handpiece (FX-9704), Instruction manual

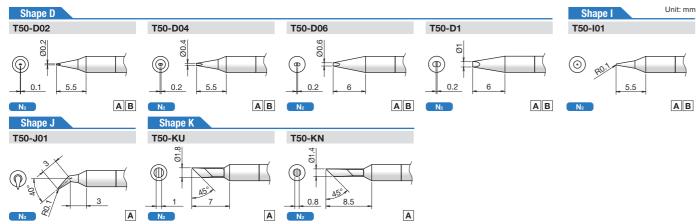
# Conversion kit FX9704-811

Handpiece (FX-9704), Iron holder (FH-215, with cleaning sponge and brush), Instruction manual

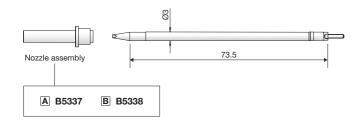
#### ■ Specifications

Model No.	FX-9704
Power consumption	70 W (24V)
Temperature range	50 to 450°C
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	196 mm (with T50-D1 tip)
Weight (w/o cord)	35 g (with T50-D1 tip and nozzle assembly A)

# T50 series soldering tip



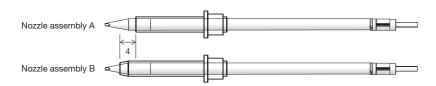
Use an FX-9704 Micro  $N_2$  soldering iron with a proper nozzle assembly for the tip.





Setup with N2 system

☐ Check out the difference between nozzle assemblies A and B with the tip T50-D06.



Set the nozzle assembly A when using the tip horizontally or the nozzle assembly B interferes with surrounding components.

# FX-9705 Hot tweezers





## FX9705-81

Handpiece (FX-9705), Instruction manual

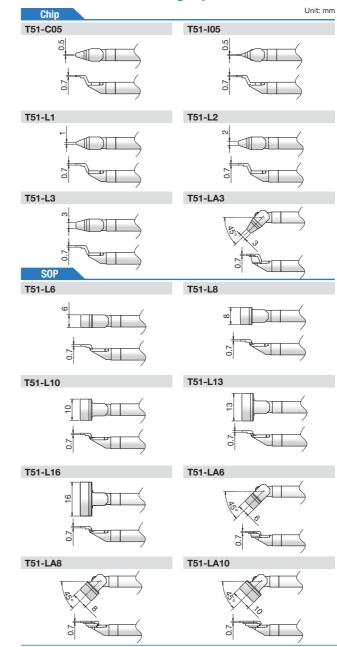
# FX9705-811

ruction Handpiece (FX-9705), Iron holder (FH-220, with cleaning sponge and wire), Instruction manual

#### ■ Specifications

Model No.	FX-9705
Power consumption	190 W (24V)
Temperature range	50 to 450°C
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	146 mm (with T51-L16 tip)
Weight (w/o cord)	55 g (with T51-L16 tip)

# T51 series soldering tip (set of 2)



# FX-9706 Micro hot tweezers





# FX9706-81

Handpiece (FX-9706), Instruction manual

## FX9706-811

Handpiece (FX-9706), Iron holder (FH-215, with cleaning sponge and brush), Instruction manual

#### ■ Specifications

Model No.	FX-9706
Power consumption	140 W (24V)
Temperature range	50 to 450°C
Tip to ground resistance	< 2 Ω
Tip to ground potential	< 2 mV
Heating element	Composite heater
Cord length	1.2 m
Total length (w/o cord)	130 mm (with T52-I015 tip)
Weight (w/o cord)	33 g (with T52-I015 tip)

## T52 series soldering tip (set of 2)

Chip	Unit: mr
T52-I005	T52-I015
8.2	© 8.2
T52-L1	T52-L2
0.2 8	0.2
T52-J005	T52-J015
25	© 5.7 5.7
T52-K	
0.2 8	